

Maintenance and service

Regularly

The cutting mechanism must be lubricated at regular intervals, directing a light oil spray from an aerosol can with extension tube through the infeed and outfeed channels while the machine is running.

Monthly

Gears and drive train must be cleaned and greased monthly as follows:

1. Remove all screws holding down the hinged top cover and fold back
2. Remove the left side cover of the housing
3. Use a vacuum cleaner to remove all loose dust and particles
4. Clean the chain and gears, using compressed air if necessary
5. Use a brush or grease gun to apply grease to the gears and drive chain
6. Spray light oil on the bearing plates and cutting blades at each end of the cutting mechanism where the cutter shaft is held by the bearing
7. Replace the top covers and all screws, ensuring they are securely fastened

Every 2-3 months

All safety devices must be checked at intervals of 2-3 months and confirmed to be intact, in place and fully functional.

Any mechanical or electrical components malfunctioning or showing signs of wear that may cause safety devices to fail must be replaced with genuine spares and by an authorised person.

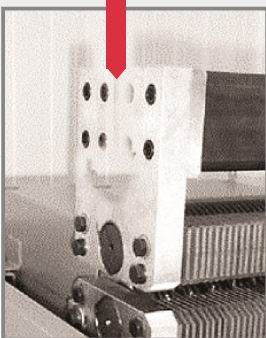
Disconnect from power supply and remove covers to thoroughly clean out dust and particles.

Annually

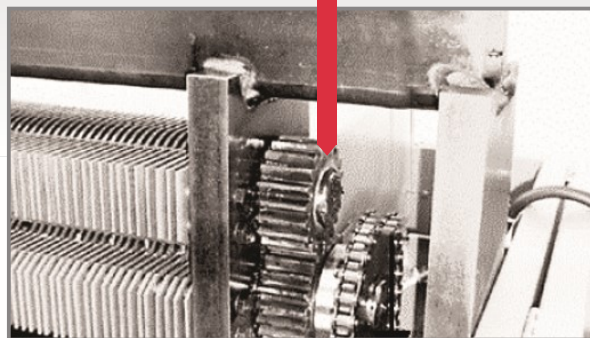
The machine must be checked at least once a year by an authorised person.

Repairs must only be carried out by a qualified technician.

Grease



Spray Chain Oil



Spray Chain Oil

